

PRECISION MICROHYDRAULICS

PRODUCT DATA SHEET

HIGH PRESSURE 500 PILOT OPERATED CHEK®

The Lee Company's new High Pressure 500 Pilot Operated Chek is the latest addition to Lee's line of miniature check valves. This valve acts like a normal check valve until pressure is applied to the pilot port, which then allows flow in the direction that would normally be blocked. This new valve is ideal for high pressure hydraulic applications with system pressures up to 5000 psi. The maximum restriction when piloted open is only 60 Lohms.

The High Pressure 500 Pilot Operated Chek is available in forward and reverse free flow configurations, and the metal components are constructed entirely of stainless steel for durability and long life. Nominal weight is just 49 grams. Each Chek is 100% tested and inspected to ensure reliable, consistent performance.

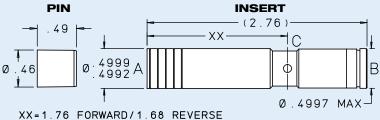
PERFORMANCE		
Cracking Pressure:5 ± 3 psid		
Minimum Pilot Ratio: 3:1		
Piloted Flow Rate: 60 Lohms Maximum		
Maximum Leakage in Checked Direction:1 drop/minute at 5 psid1 drop/hour at 1000 - 5000 psid		
Pilot Piston Leakage:		
1 drop/minute maximum at 5000 psid		
Nominal System Pressure: up to 5000 psi		
Nominal Weight:49 grams		
Valve performance on MIL-PRF-83282 at 85°F. 1 drop = 50 μL		

MATERIALS					
PART	MATERIAL	SPECIFICATION			
Body Front	304 CRES	AMS 5639			
Body Center	15-5 PH CRES	AMS 5659			
Body Rear	304 CRES	AMS 5639			
Poppet	15-5PH CRES	AMS 5659			
Springs	17-7PH CRES	AMS 5678			
Pilot Piston	13-8MO CRES	AMS 5629			
Pin	15-5 PH CRES	AMS 5659			
Compression Seal	Polymer	_			

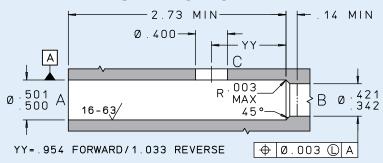
■ Designed for System Pressures up to 5000 psi

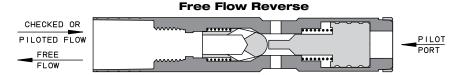
- 60 Lohms maximum when Piloted Open
- Weighs Only 49 grams
- 100% Tested and Inspected
- Endurance Tested to 500,000 Cycles

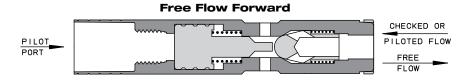




INSTALLATION HOLE







LEE PART NUMBER	CRACKING PRESSURE (psid)	MINIMUM PILOT RATIO	PILOTED LOHM RATE	FLOW DIRECTION
CPRA5007005A	5+/-3	3:1	60 Lohms maximum	Reverse
CPFA5007005A	5+/-3	3:1	60 Lohms maximum	Forward

See reverse side for Liquid Lohm Laws.

LEE LOHM LAWS

LOHMS LAWS (liquids)

Every engineer will be interested in our simple system of defining the fluid resistance of Lee hydraulic components.

Just as the OHM is used in the electrical industry, we find that we can use a liquid OHM or "Lohm" to good advantage on all hydraulic computations.

When using the Lohm system, you can forget about coefficients of discharge and dimensional tolerances on drilled holes. These factors are automatically compensated for in the Lohm calculations, and confirmed by testing each component to establish flow tolerances. The resistance to flow of any fluid control component can be expressed in Lohms.

The Lohm has been selected so that a 1 Lohm restriction will permit a flow of 100 gallons per minute of water with a pressure drop of 25 psi at a temperature of 80°F.

LIQUID FLOW FORMULA

The following formulas are presented to extend the use of the Lohm laws to many different liquids, operating over a wide range of pressure conditions.

These formulas introduce compensation factors for liquid density and viscosity. They are applicable to any liquid of known properties, with minimum restrictions on pressure levels or temperature.

The units constant (K) eliminates the need to convert pressure and flow parameters to special units.

LIQUID FLOW - UNITS CONSTANT K

VOLUMETRIC FLOW UNITS					
Flow Units	Pressure Units				
	psi	bar	kPa		
GPM	20	76.2	7.62		
L/min	75.7	288	28.8		
ml/min	75 700	288 000	28800		
in³/min	4620	17600	1 760		

GRAVIMETRIC FLOW UNITS					
Flow Units	Pressure Units				
Flow Utilis	psi	bar	kPa		
PPH	10 000	38 100	3810		
gm/min	75700	288 000	28800		

NOMENCLATURE

L = Lohms

S = Specific gravity*

H = Differential pressure

V = Viscosity compensation factor**

I = Liquid flow rate: Volumetric

w = Liquid flow rate: Gravimetric

K = Units Constant – Liquid (see chart)

*S = 1.0 for water at 80°F.

**V = 1.0 for water at 80°F.

For other fluids and temperatures, contact your Lee Sales Engineer or visit us at www.theleeco.com